

## Description

Pozzolith 100 XR ready-to-use liquid admixture is used for producing more uniform and predictable quality concrete. Placing and finishing requirements are facilitated because this admixture retards setting time. Pozzolith 100 XR admixture meets ASTM C 494/ C 494M requirements for Type B, retarding, and Type D, water-reducing and retarding, admixtures.

## Applications

Recommended for use in:

- Prestressed concrete
- Precast concrete
- Reinforced concrete
- Shotcrete
- Lightweight or normal weight concrete
- Pumped concrete
- 4x4™ Concrete
- Pervious Concrete
- Rheodynamic®/Self-Consolidating Concrete
- All paving-related concrete requiring retarded set

# POZZOLITH® 100 XR

## Set Retarding Admixture

### Features

- Reduced water content required for a given workability
- Retarded setting characteristics
- Controlled retardation – depending on the addition rate
- Dead-load deflection can take place (before concrete sets) in extended pours for bridge decks, cantilevers, nonshored structural elements, etc.

### Benefits

- Improved workability
- Reduced segregation
- Superior finishing characteristics for flatwork and cast surfaces
- Flexibility in scheduling of placing and finishing operations
- Offsets effects of early stiffening during extended delays between mixing and placing
- Helps eliminate cold joints
- Peak temperature and/or rate of temperature rise in mass concrete lowered thereby reducing thermal cracking
- Increased compressive and flexural strength

### Performance Characteristics

**Rate of Hardening:** The temperature of the concrete mixture and the ambient temperature (forms, earth, reinforcement, air, etc.) affect the hardening rate of concrete. At higher temperatures, concrete stiffens more rapidly which may cause problems with placing and finishing. Pozzolith 100 XR admixture retards the set of concrete. Within the normal dosage range, it will generally extend the setting time of concrete containing normal portland cement approximately 1-1/2 to 8 hours compared to that of a plain concrete mixture, depending on job materials and temperatures. Trial mixtures should be made with materials approximating job conditions to determine the dosage required.

**Compressive Strength:** Concrete produced with Pozzolith 100 XR admixture will have rapid strength development after initial set occurs. If retardation is within the normal ASTM C 494/C 494M Types B and D specifications, Pozzolith 100 XR admixture will develop higher early (24-hour) and ultimate strengths than plain concrete when used within the recommended dosage range and under normal, comparable curing conditions.

When Pozzolith 100 XR admixture is used in heat-cured concrete, the length of the preheating period should be increased until initial set of the concrete is achieved. The actual heat-curing period is then reduced accordingly to maintain existing production cycles without sacrificing early or ultimate strengths.

# Product Data: POZZOLITH® 100 XR

## Guidelines for Use

**Dosage:** Pozzolith 100 XR admixture is recommended for use at a dosage of  $3 \pm 1$  fl oz/cwt ( $195 \pm 65$  mL/100 kg) of cementitious materials for most concrete mixtures using typical concrete ingredients. Because of variations in job conditions and concrete materials, dosage rates other than the recommended amounts may be required. In such cases, contact your local sales representative.

Pozzolith 100 XR admixture may be used at less than the recommended dosage for the purpose of retardation only.

## Product Notes

**Corrosivity – Non-Chloride, Non-Corrosive:** Pozzolith 100 XR admixture will neither initiate nor promote corrosion of reinforcing steel in concrete. This admixture does not contain intentionally-added calcium chloride or other chloride-based ingredients.

**Compatibility:** Pozzolith 100 XR admixture may be used in combination with any BASF Construction Chemicals admixtures. When used in conjunction with other admixtures, each admixture must be dispensed separately into the mix.

## Storage and Handling

**Storage Temperature:** If this product freezes, thaw at 35 °F (2 °C) or above and completely reconstitute by mild mechanical agitation. **Do not use pressurized air for agitation.**

**Shelf Life:** Pozzolith 100 XR admixture has a minimum shelf life of 18 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact your local sales representative regarding suitability for use and dosage recommendations if the shelf life of Pozzolith 100 XR admixture has been exceeded.

## Packaging

Pozzolith 100 XR admixture is supplied in 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

## Related Documents

Material Safety Data Sheets: Pozzolith 100 XR admixture.

## Additional Information

For additional information on Pozzolith 100 XR admixture or its use in developing a concrete mix with special performance characteristics, contact your local sales representative.

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